

FRACTION	DECIMAL	MILLIMETER
1/64	0.015625	0.396875
1/32	0.031250	0.793750
3/64	0.046875	1.190625
1/16	0.062500	1.587500
5/64	0.078125	1.984375
3/32	0.093750	2.381250
7/64	0.109375	2.778125
1/8	0.125000	3.175000
9/64	0.140625	3.571875
5/32	0.156250	3.968750
11/64	0.171875	4.365625
3/16	0.187500	4.762500
13/64	0.203125	5.159375
7/32	0.218750	5.556250
15/64	0.234375	5.953125
1/4	0.250000	6.350000
17/64	0.265625	6.746875
9/32	0.281250	7.143750
19/64	0.296875	7.540625
5/16	0.312500	7.937500
21/64	0.328125	8.334375
11/32	0.343750	8.731250
23/64	0.359375	9.128125
3/8	0.375000	9.525000
25/64	0.390625	9.921875
13/32	0.406250	10.318750
27/64	0.421875	10.715625
7/16	0.437500	11.112500
29/64	0.453125	11.509375
15/32	0.468750	11.906250
31/64	0.484375	12.303125
1/2	0.500000	12.700000

FRACTION	DECIMAL	MILLIMETER
33/64	0.515625	13.096875
17/32	0.531250	13.493750
35/64	0.546875	13.890625
9/16	0.562500	14.287500
37/64	0.578125	14.684375
19/32	0.593750	15.081250
39/64	0.609375	15.478125
5/8	0.625000	15.875000
41/64	0.640625	16.271875
21/32	0.656250	16.668750
43/64	0.671875	17.065625
11/16	0.687500	17.462500
45/64	0.703125	17.859375
23/32	0.718750	18.256250
47/64	0.734375	18.653125
3/4	0.750000	19.050000
49/64	0.765625	19.446875
25/32	0.781250	19.843750
51/64	0.796875	20.240625
13/16	0.812500	20.637500
53/64	0.828125	21.034375
27/32	0.843750	21.431250
55/64	0.859375	21.828125
7/8	0.875000	22.225000
57/64	0.890625	22.621875
29/32	0.906250	23.018750
59/64	0.921875	23.415625
15/16	0.937500	23.812500
61/64	0.953125	24.209375
31/32	0.968750	24.606250
63/64	0.984375	25.003125
1	1.000000	25.400000

A36 STEEL CLEARANCE

THICKNESS	RECOMMENDED DIE CLEARANCE
1/8" to 1/2"	1/32"
1/2" to 3/4"	1/16"
3/4" to 1"	3/32"
1" & +	1/8"

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